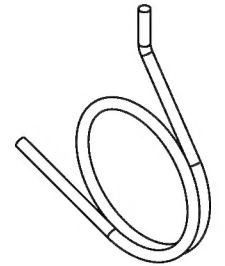
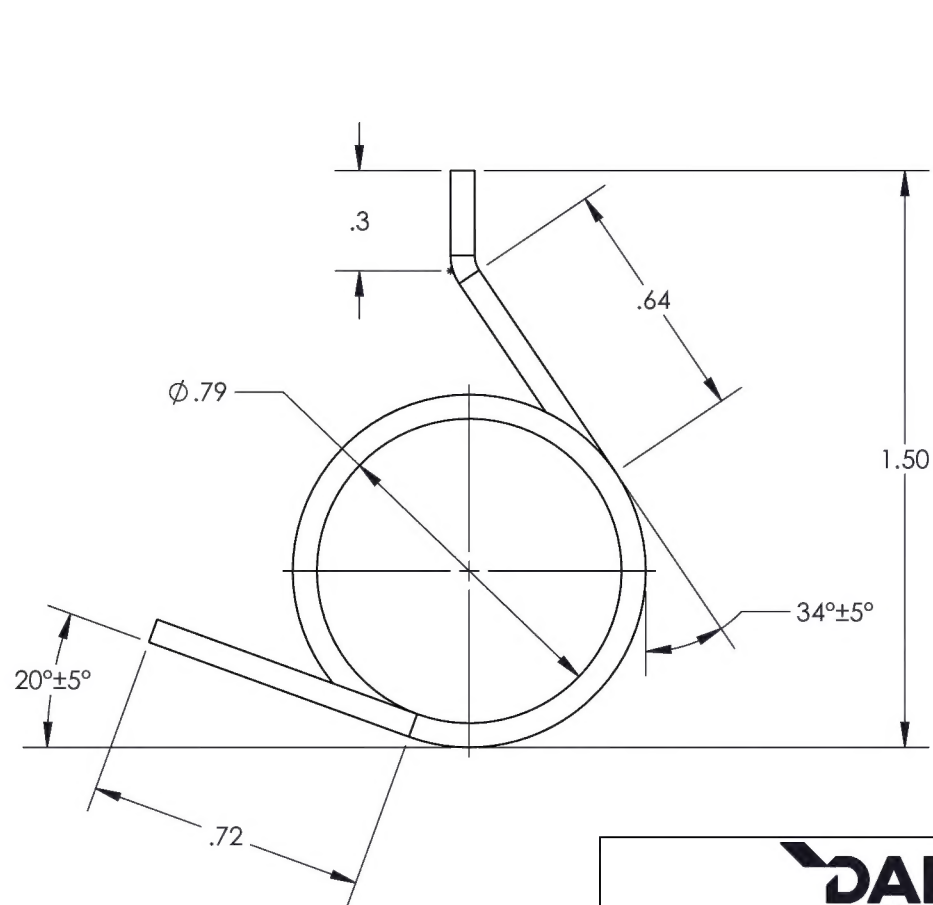
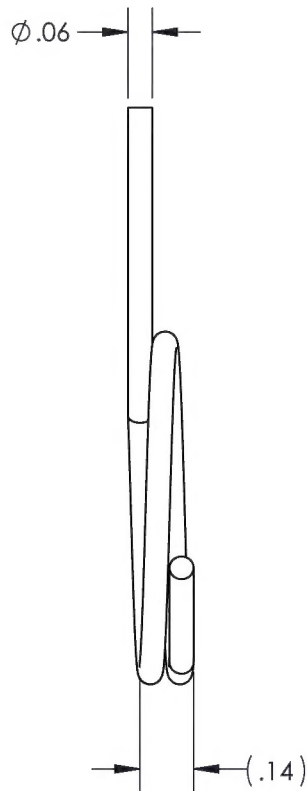


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM.	9/17/2012	RJC	
2	17-0126	REVERSED SPIRAL TO MATCH AS BUILT PARTS. CH'D DIMS WAS (.063) IS $\varnothing .06$, WAS .14 IS (.14), WAS $\varnothing .601$ IS $\varnothing .793$, WAS 28° IS 34° , WAS 1.382 IS 1.50. CH'D TOLERANCES WAS $\pm .005$ IS $\pm .010$, WAS $\pm .01$ IS $\pm .03$. CH'D B/O REF WAS CHAMBERLAIN SPRING IS DENDOFF SPRINGS.	5/23/2017	DPD	JAG



DART AEROSPACE	
TITLE KEEPER SPRING	
DWG NO. C45-13-5	REV 2
MAT'L 303 S.S. HEAT TREAT FINISH SPEC DRAWN BY: CANAM CHECKED: RJC 05/24/2017 OPPTS APPR: AA 05/24/2017 QA APPR: JL 05/24/2017 APPROVED: JAG 05/24/2017	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .010 FRACTIONS \pm 1/8 .XX \pm .03 ANGLES \pm 1° .X \pm .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
SCALE 2:1	DATE 5/15/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
		B/O	C45-13-5	1	KEEPER SPRING	303 S.S.	DENDOFF SPRINGS